

**Section 1 Chemical Product and Company Identification**

**Product Identifier** GPC® MiraCopper®, Uncoated  
**Product Number** IR-CPR7001, IR-CPR7002, IR-CPR7003, IR-CPR7004, IR-CPR7070, IR-CPR7071, IR-CPR7065  
**General Use** Foil stamping or embossing  
**Company Address** UEI Systems®, a UEI Group Company  
 9090 Nieman Road  
 Overland Park, KS 66214 USA  
**Phone** +1 800 221 9059 or +1 913 541 0503  
**Emergency Contact Number** CHEMTREC – Available 24 hours/day, 7 days/week  
 Domestic North America: +1 800 424 9300  
 International: +1 703 527 3887

**Section 2 Hazards Identification**

GHS Classification

Hazard Class	Hazard Category	Route of Exposure
Acute Toxicity	3	Oral

GHS Labeling

**Contains** Copper (7440-50-8)



**Danger**

**Hazard Statement** Toxic if swallowed

**Precautionary Statements** Wash skin thoroughly after handling.  
 Do not eat, drink or smoke when using this product.

**Response** **If Swallowed: Immediately call a Poison Center or doctor/physician.**  
 Specific treatment: See supplemental first aid instructions in Section 4.  
 Rinse mouth

**Storage** Store locked up

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations

**Section 3 Hazardous Ingredients / Identity Information**

	Hazardous Components	CAS No.	%
<b>Metal</b>	Copper	7440-50-8	55–65
	Silver	7440-22-4	<0.1

#### Section 4 First Aid Measures

- Inhalation** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.
- Ingestion** Wash out mouth with water. Call a physician.
- Eye Contact** Immediately flush eyes with large amounts of water for at least 15 minutes.
- Skin Contact** Immediately flush skin with large amounts of water for at least 15 minutes while removing contaminated clothing and shoes. Wash hands before eating and smoking.

#### Section 5 Firefighting Measures

- Flammable/Combustible Properties** This product does not present fire or explosion hazards as shipped. Dust and fines may be readily ignitable.
- Fire/Explosion** May be a potential hazard under the following conditions:
- Heavily concentrated dust clouds are dispersed in the air. Dust or fines dispersed in the air can be explosive if subjected to a strong ignition source.
  - Molten metal in contact with water/moisture. Moisture entrapped by molten metal can be explosive.
- Extinguishing Media** Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Unsuitable Extinguishing Media** **Do Not Use:**
- Halogenated agents on dust or fines
  - Water around molten metal
- These agents will react with the burning material.
- Firefighting Equipment/Instructions** Firefighters should wear NIOSH-approved, positive pressure, self-contained breathing apparatus and full protective clothing when appropriate.

#### Section 6 Accidental Release Measures

- Personal Precautions** Wear gloves and approved respiratory protection if possibility of dust, mist and fume exposure exists.
- Environmental Precautions** Copper waste is normally collected for recycling. Should waste disposal be deemed necessary, follow Federal, State, or Local regulations.
- Methods for Cleaning Up** Do not use compressed air for cleaning.

#### Section 7 Handling and Storage

Do not breathe dust or smoke. Avoid activities that raise dust or smoke. Avoid contact with the eyes and skin. Wash hands thoroughly after handling. Store in a normal dry warehouse.

**Section 8 Component Exposure Limits**

	Hazardous Components	CAS No.	OSHA (PEL/TWA)	ACGIH TLV
Metal	Copper	7440-50-8	1 mg/m <sup>3</sup> , Dust 0.1 mg/m <sup>3</sup> , Fume	1 mg/m <sup>3</sup> , Dust 0.2 mg/m <sup>3</sup> , Fume
	Silver	7440-22-4	<0.1 0.01 mg/m <sup>3</sup>	0.1 mg/m <sup>3</sup>

**Appropriate Engineering Controls** When handling molten copper, protective clothing against metal splashing, face shield, protective gloves and respirator if needed, must be used. Avoid ingestion and inhalation of dust and fumes. Do not eat, drink or smoke during use and wash hands before eating, drinking or smoking.

**Personal Respiratory Protection** Use NIOSH/MSHA approved dust respirator to avoid excessive inhalation of dust, fume or mist.

**Personal Hand Protection** Use protective gloves against melt splashing.

**Eye Protection** Use safety glasses or face shield in exposure to dust, fume or mist and when handling melt.

**Skin Protection** Protective clothing against melt splashing. Wear trouser legs outside boots to avoid melt entrance in the boots.

**Section 9 Physical and Chemical Properties**

<b>Appearance/Odor</b>	Light red/No odor	<b>Odor Threshold</b>	No data
<b>pH</b>	No data	<b>Boiling Point</b>	4,653°F (2,567°C)
<b>Melting Point</b>	>1,982° (1,083°C)	<b>Solubility (H<sub>2</sub>O)</b>	Insoluble in water
<b>Specific Gravity</b>	No data	<b>Density</b>	0.323lb/in <sup>3</sup> (8.94g/cc)
<b>Octanol/H<sub>2</sub>O Coefficient</b>	No data	<b>Evaporation Rate</b>	No data
<b>Molecular Weight</b>	No data	<b>Decomposition Temperature</b>	No data
<b>Auto Ignition</b>	No data	<b>Lower Flammability Limit</b>	No data
<b>Flash Point</b>	No data	<b>Upper Flammability Limit</b>	No data
<b>Vapor Density</b>	No data	<b>Vapor Pressure</b>	No data
<b>VOC</b>	No data	<b>Flammability Class</b>	No data
<b>Viscosity</b>	No data		

**Section 10 Chemical Stability and Reactivity**

<b>Stability</b>	Stable under normal handling conditions
<b>Incompatibility</b>	Strong acids, strong oxidizing agents, acid chlorides, halogens
<b>Hazardous Decomposition/By-Products</b>	Thermal decomposition products of the cured coating may yield small quantities of fine particulates and gases from the fluoropolymer that can include hydrogen fluoride.
<b>Hazardous Polymerization</b>	Will not occur

**Section 11 Toxicological Information**

- Likely routes of exposure** Copper may be toxic by inhalation, ingestion, injection, and skin or eye exposure.
- Acute Effects**
- Inhalation** Exposure to fumes or dust may cause irritation of the nose and upper respiratory tract, as well as sneezing and coughing. Perforation of the nasal septum can also occur. "Metal fume fever", with respiratory and flu-like symptoms such as chills and muscle aches, may result from exposure to fumes or fine dust. The incidence of copper-induced metal fume fever is low due to the high temperatures required to volatilize copper.
  - Eye Contact** Exposure of the eyes to copper fumes or dust can cause irritation, conjunctivitis, palpebral edema, ulceration and corneal turbidity. Eye irritation, uveitis, abscess and loss of the eye may also occur from the mechanical action of lodged copper particles. Penetration of the eye by fine fragments can result in severe ocular damage. Corneal discoloration (Kayser-Fleischer ring) is a hallmark of Wilson disease.
  - Skin Contact** Skin exposure may cause irritation, itching, eczema, allergic contact dermatitis, hypersensitivity, and a greenish discoloration of the hair, teeth and skin.
  - Ingestion** Acute ingestion of copper salts can cause irritation, severe nausea and vomiting, salivation, abdominal pain, epigastric burning, hemolysis, gastrointestinal bleeding with hemorrhagic gastritis, hematemesis and melena, anemia, hypotension, jaundice, seizures, coma, shock and death. Hepatic and renal failure may develop several days after acute ingestion. Methemoglobinemia may rarely occur. Copper may produce a metallic or sweet taste.
  - Sensitization** Skin exposure may cause irritation, itching, eczema, allergic contact dermatitis, hypersensitivity, and a greenish discoloration of the hair, teeth and skin.
- Carcinogenicity** **IARC:** No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.  
**ACGIH:** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.  
**NTP:** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by NTP.  
**OSHA:** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
- Reproductive Toxicity** No data available
- Teratogenicity** No data available

**Section 12 Ecological Information**

**Ecotoxicity** No data is available on this product. Individual constituents are as following:

Component	Species	Exposure Time	LC50/EC50/IC50
Copper (7440-50-8)	<i>Selenastrum capricornatum</i> (green alga)	14 days	EC50 85 ug/l
	<i>Oncorhynchus kisutch</i> (coho salmon)	96 hrs	LC50 286 ug/l

- Persistence/Degradability** No evidence was found to indicate that there is any biotransformation process for copper.
- Bioaccumulative Potential** Copper is accumulated by all plants and animals.
- Mobility in Soil** Copper is relatively mobile in soils.

**Section 13 Disposal Considerations**

**Disposal Instructions** Dispose in accordance with federal, state, provincial, and local regulations. Regulations may also apply to empty containers. The responsibility for proper waste disposal lies with the owner of the waste. This product may be a candidate for metal reclamation.

**Section 14 Transportation Information**

The material is not regulated under DOT provisions.

**Section 15 Regulatory Information**

	SARA <sup>1</sup>	SARA <sup>1</sup> EHS	RCRA <sup>2</sup>	CERCLA <sup>3</sup>	CERCLA <sup>3</sup> RQ	TSCA <sup>4</sup>
Copper	Listed	Not listed	Not listed	Listed per CWA Section 307(a)	5000 lb (2268 kg)	Listed

**Component Analysis – State**

Component	CA	MA	MN	NJ	PA	RI
Copper (7440-50-8)	N	Y	Y	Y	Y	Y

**California Prop 65** This product does not contain a chemical known to the State of California to cause cancer, birth defects or any other reproductive harm.

**Section 16 Other Information**

UEI Systems® provides the information contained herein in good faith. It is believed to be correct. However it is not all-inclusive and should be used only as a guide. Individuals receiving this information must exercise their independent judgement in determining its appropriateness for a particular purpose. UEI Systems shall not be held liable for any damage resulting from handling or from contact with this product. All information appearing herein is based upon data obtained from the manufacturer and/or recognized technical sources.

**Abbreviations** PEL Permissible Exposure Limit  
TLV Threshold Limit Value

**End Notes**

1. SARA - Signed into law in 1986, the Superfund Amendments and Reauthorization Act (SARA) is an extension of CERCLA, and is intended to encourage and support local and state emergency planning efforts. SARA provides citizens and local governments with information about potential chemical hazards, and calls for facilities that store hazardous materials to provide officials and citizens with data on the type and amount on hand at specific locations. This field states whether a material is listed or not listed in section 372.65 of SARA. EHS - This states if a material is listed or not listed in Appendix B to part 355, the SARA Extremely Hazardous Substances (EHS) section. RQ is the reportable quantity. TPQ is the Threshold Planning Quantity.
2. RCRA - The Resource Conservation and Recovery Act enacted in 1976 and subsequently amended, controls solid-waste disposal and encourages recycling. This states whether a material is listed or not listed under this regulation. If listed the Hazardous Waste Number and waste characterization assigned by RCRA is also provided.
3. CERCLA - Enacted in 1980 and amended thereafter, the Comprehensive Environmental Response, Compensation, and Liability Act provides for identification and cleanup of hazardous materials released on land, into the air, waterways, and groundwater. It covers areas affected by newly released materials and older leaking or abandoned dump sites. This states whether a material is listed or not listed in CERCLA Table 302.4. If listed the section(s) that it is listed under and the Reportable Quantity (RQ) are also provided.
4. TSCA - The Toxic Substances Control Act controls the exposure to and use of raw industrial chemicals not subject to other laws. This states whether the chemical is listed or not listed under this regulation.

**Revision** 06 April 2015  
**Supersedes** 10 February 2015  
**Evidence** <http://toxnet.nlm.nih.gov/cgi-bin/sis/search2/f?./temp/~tHNrdw:7>